

High-Pressure Safety Filters**HD 040 · HD 081 · HD 150**

In-line mounting · Operating pressure up to 500 bar · Nominal flow rate up to 100 l/min



High-Pressure Safety Filter HD 081

Description**Application**

In the high-pressure circuits of hydraulic systems.

Performance features*Functional protection:*

The high-pressure safety filter retains residues remaining in the system due to installation or after repairs, and intake chops from pumps (especially gear pumps). This prevents functional failures or faults on downstream components, particularly control/regulation or throttle valves.

Protection against wear:

For wear protection, a fine filter should be installed elsewhere in the system.

Filter elements

Flow direction from outside to centre. The star-shaped pleating of the filter material provides:

- › large filter surfaces
- › low pressure drop
- › high dirt-holding capacities
- › long service life

Materials

Housing: steel, zinc plated
Seals: NBR (FPM on request)
Filter media: stainless steel wire mesh (1.4301)

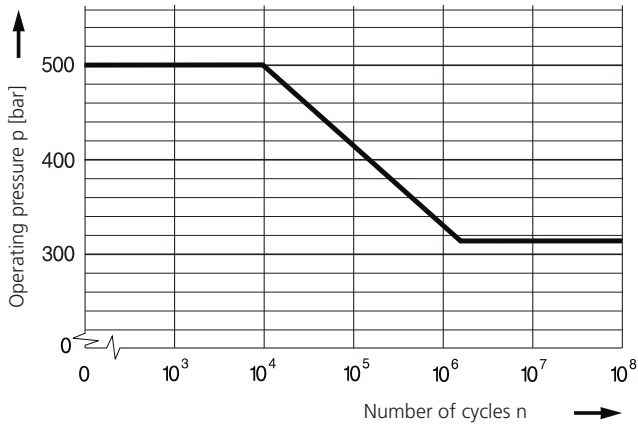
Characteristics

Operating pressure

0 ... 250 bar, min. 2×10^6 pressure cycles
Nominal pressure according to DIN 24550

0 ... 500 bar, min. 10^4 pressure cycles
Quasi-static operating pressure

Permissible pressure for other numbers of cycles



Nominal flow rate

Up to 100 l/min (see Selection Chart, column 2)
The nominal flow rates indicated by ARGO-HYTOS are based on the following features:

- › closed by-pass valve at $v \leq 200 \text{ mm}^2/\text{s}$
- › flow velocity in the connection lines:
up to 250 bar $\leq 8 \text{ m/s}$
> 250 bar $\leq 12 \text{ m/s}$

Filter fineness

60 μm , 100 μm
(see Selection Chart, column 4)

Hydraulic fluids

Mineral oil and biodegradable fluids
(HEES and HETG, see info-sheet 00.20)

Temperature range

-30 °C ... +100 °C (temporary -40 °C ... +120 °C)

Viscosity at nominal flow rate

- › at operating temperature: $v < 60 \text{ mm}^2/\text{s}$
- › as starting viscosity: $v_{\text{max}} = 1200 \text{ mm}^2/\text{s}$
- › at initial operation:
The recommended starting viscosity can be read from the diagram D (pressure drop as a function of the kinematic viscosity) as follows: find the 70 % Δp of the cracking pressure of the by-pass valve on the vertical axis. Draw a horizontal line so that it intersects the Δp curve at a point. Read this point on the horizontal axis for the viscosity.

Mounting position

As desired

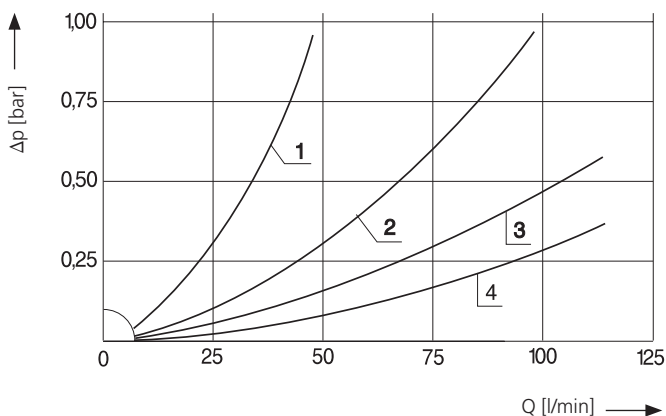
Connection

Threaded ports according to ISO 228, DIN 13 and/or DIN 3861.
Sizes see Selection Chart, column 7 (other port threads on request).

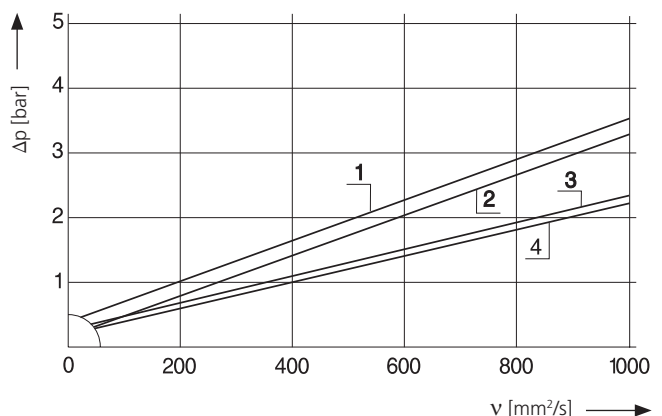
Diagrams

Δp -curves for the filters in Selection Chart, column 3

D1 Pressure drop as a function of the flow volume at $v = 35 \text{ mm}^2/\text{s}$



Pressure drop as a function of the kinematic viscosity at nominal flow



Selection Chart

Part No.	Nominal flow rate	Pressure drop see diagram D1/curve no.	Filter fineness	Filter surface	Cracking pressure of by-pass	Connection A/B	Dimension C	Dimension D	Dimension E	Dimension F	Dimension H	Dimension L	Width across flats AF _{1/2}	Symbol	Weight	Remarks
	l/min		µm	cm ²	bar	mm	mm	mm	mm	mm	mm	mm			kg	
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
HD 040-110	40	D1/1	100	60	-	M22 x 1,5	12	-	7	15	63	97	36/36	1	0,45	1+2
HD 081-111	80	D1/2	100	125	-	M26 x 1,5	12	52	7,5	18	11	130	46/46	1	1,10	1+2
HD 150-01	100	D1/3	100	300	-	G¾	12	65	10,5	-	-	142,5	55/36	1	2,00	1
HD 150-50	100	D1/4	60	320	3,5	G¾	12	65	10,5	-	-	142,5	55/36	2	1,90	-

¹ Filter element differential pressure stable up to 160 bar

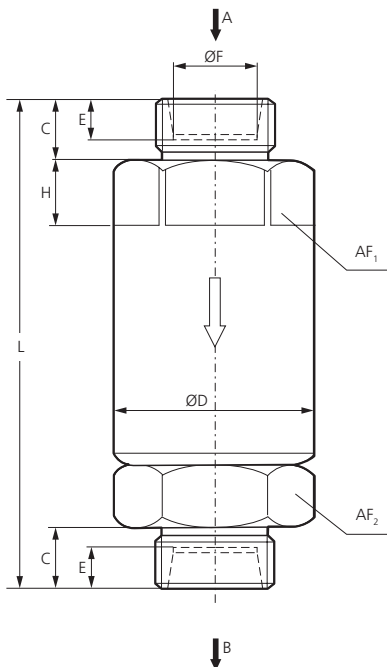
² Connection according to DIN 3861

Remark:

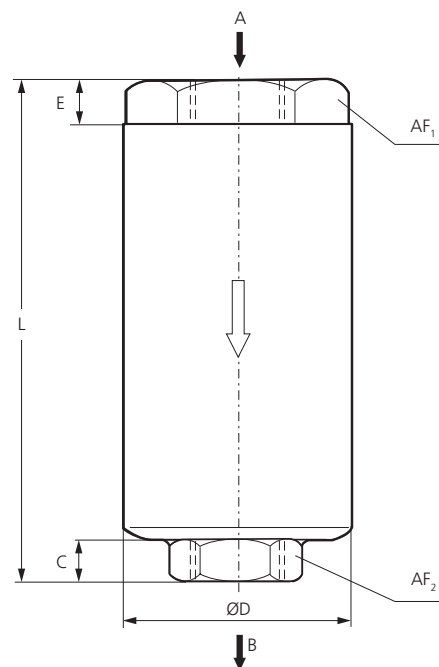
The filters listed in the chart are standard filters. If modifications are required, e.g. different filter finenesses, we kindly ask for your request.

Dimensions

HD 040 / HD 081



HD 150

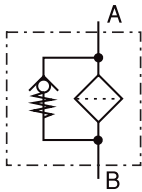


Symbols

1



2



Quality Assurance

Quality management according to DIN EN ISO 9001

To ensure constant quality in production and operation, ARGO-HYTOS filter elements undergo strict controls and tests according to the following ISO standards:

ISO 2941	Verification of collapse/burst pressure rating
ISO 2942	Verification of fabrication integrity (Bubble Point Test)
ISO 2943	Verification of material compatibility with fluids
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-Pass-Test (evaluation of filter fineness and dirt-holding capacity)
ISO 23181	Determination of resistance to flow fatigue using high viscosity fluid

Before release into the series production the filter casing is tested for fatigue strength in our pressure pulse test rig. Various quality controls during the production process guarantee the leakfree function and solidity of our filters.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.